DSG-SoLID R&D Meeting Minutes

Date: October 8, 2020 **Time:** 11:00 – 12:00

<u>Attendees:</u> Peter Bonneau, Pablo Campero, Brian Eng, George Jacobs, Tyler Lemon, Marc McMullen and Amrit Yegneswaran

- 1. Discussed results of meeting between Pablo Campero and Steven Lassiter concerning remaining PLC programming tasks
 - 1.1. Temperature, forces, and Cleo routines
 - 1.1.1. Add two temperature sensors that will be used for current leads' warm ends
 - 1.1.2. Add T=f(R), T is temperature and R is resistance, curves for some temperature sensors, once calibration is performed
 - 1.1.3. Add F=f(R), F is force and R is resistance, curves for strain gauges and axial load cells after their calibration, which could be done during commissioning stage
 - 1.2. Radial support interlock sub-routine
 - 1.2.1. Add PLC code to group strain gauge sensor readouts by upstream and downstream locations
 - 1.2.2. Add two Boolean indicators to show upstream and downstream strain gauge interlocks
 - 1.3. Pablo Campero requested typical operational range values for forces acting in radial supports when magnet is powered to its nominal current of 3300 A
 - 1.3.1. Logbooks to find information are at JLab; Whit Seay will provide the information once it is available

2. HMI and CCS screens

- 2.1. Pablo Campero completed three HMI trend screens, showing a real time plot of valve position vs time
 - 2.1.1. Solenoid JTV Trend: seven JT valves located in Cryo Control Reservoir
 - 2.1.2. Solenoid JTV Trend WR: EB valve located in Cryo Control Reservoir
 - 2.1.3. Solenoid JTV Trend HX: two JT valves located in heat exchanger
- 2.2. Mary Ann completed Solenoid JTV Page HX CSS BOY screen
- 2.3. Tyler Lemon is improving CSS-BOY testing program to include testing of macros
- 2.4. Amrit Yegneswaran requested addition of documentation column to HMI & CSS Screens spreadsheet, which will include links to notes related to each screen
 - 2.4.1. Status column of the list needs to be updated
- 3. Marc McMullen has ordered the Motor Controller Relay boards and components, which is expected to arrive by next week

4. Documentation

- 4.1. Pablo Campero is modifying the instrumentation rack layout drawings
 - 4.1.1. Hall A SoLID Solenoid Rack Layouts talk will be updated with modified drawings
 - 4.1.2. Major modification includes changing rack size from 22 U to 44 U
- 4.2. Mary Ann is working on updating drawing numbers for connection nodes in existing drawing A00000-16-03-0210
- 4.3. Mary Ann is working on drawing A0000-16-03-0211, Constant Current Source wiring diagram